



OUTBOARD



INBOART

INSTALL TUBE OFFSETS
OPPOSING EACH OTHER
AS SHOWN ABOVE.

TYPICAL END VIEW OF STEP

<div style="text-align: center; font-weight: bold; font-size: 2em; margin-bottom: 10px;">DART</div>		REV. NO.		SPEC./VENOOR																	
		SCALE		SHT OF																	
REVISION		PART NO.		ITEM																	
DRAWN		CONTRACT NO.		DESCRIPTION																	
APPROVED		APPROVAL		MATERIAL																	
<p>THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="2">REQUIREMENTS — UNLESS OTHERWISE SPECIFIED</th> </tr> <tr> <th>GENERAL</th> <th>LIMITS</th> </tr> <tr> <td>1. DIMENSIONS ARE IN INCHES</td> <td>1. TOLERANCES — .XX & .030</td> </tr> <tr> <td>2. SURFACE ROUGHNESS 1/64</td> <td>2. ANGLES .XX & .010</td> </tr> <tr> <td>3. FINISH .XX & .015 MAX</td> <td>3. PARALLELISM .0025</td> </tr> <tr> <td>4. THREADS PER IN. — 5 - 7/16</td> <td>4. ECCENTRICITY .005 MAX</td> </tr> <tr> <td>5. HOLES PER IN AND 10/32</td> <td>5. SURFACE FINISH .001 MAX</td> </tr> <tr> <td></td> <td>6. ALL M.C. CONTROL LINES .005</td> </tr> </table>		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		GENERAL	LIMITS	1. DIMENSIONS ARE IN INCHES	1. TOLERANCES — .XX & .030	2. SURFACE ROUGHNESS 1/64	2. ANGLES .XX & .010	3. FINISH .XX & .015 MAX	3. PARALLELISM .0025	4. THREADS PER IN. — 5 - 7/16	4. ECCENTRICITY .005 MAX	5. HOLES PER IN AND 10/32	5. SURFACE FINISH .001 MAX		6. ALL M.C. CONTROL LINES .005	RIVET CODE SHALL BE PER NAS 523		REV.	
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		BASIC CODE		DRAWING NO.																	
		D-DIMPLE		DATE																	
		C-COUNTERSINK		DESIGN																	
		BASIC CODES		STRESS																	
		B-BASIS 204750AD		CHECKED																	
		B-BASIS 204750AD		CLIENT																	
		B-BASIS 204750AD		CODE																	
		B-BASIS 204750AD		TITLE																	
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